

CleanEarth.

Hazardous Waste Overview

August 2021

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Explanatory Note Regarding Estimates

This presentation includes certain estimates. These estimates reflect management's best estimates based upon currently available information and certain assumptions we believe to be reasonable. These estimates are inherently uncertain, subject to risks and uncertainties, many of which are not within our control, have not been reviewed by our independent auditors and may be revised as a result of management's further review. In addition, these estimates are not a comprehensive statement of our financial results, and our actual results may differ materially from these estimates due to developments that may arise between now and the time the results are final. There can be no assurance that the estimates will be realized, and our results may vary significantly from the estimates, including as a result of unexpected issues in our business and operations. Accordingly, you should not place undue reliance on such information. See "Forward-Looking Statements".



AGENDA

- INTRODUCTION
- CLEAN EARTH
- HAZARDOUS WASTE OVERVIEW & VALUE CHAIN
- NORTH TEXAS OPERATIONS
- SITE VIDEO / TOUR
- Q&A / DISCUSSION





Clean Earth Overview

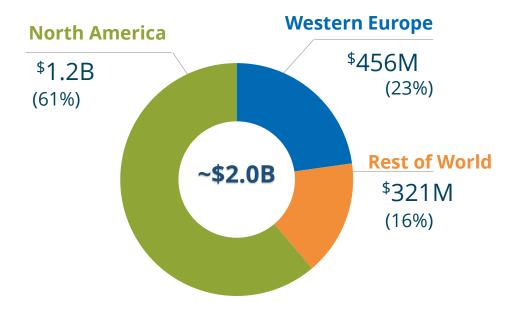
HARSCO TODAY

- Market leading provider of environmental solutions for industrial and specialty waste streams and innovative technologies, serving industries that are fundamental to global growth
- M&A accelerated Harsco's environmental strategy and transformation to single thesis company, as a leading global provider of environmental solutions
- > Strategic shift towards higher-growth and less-cyclical businesses with attractive margins

FY 2020 Revenue (Proforma)¹



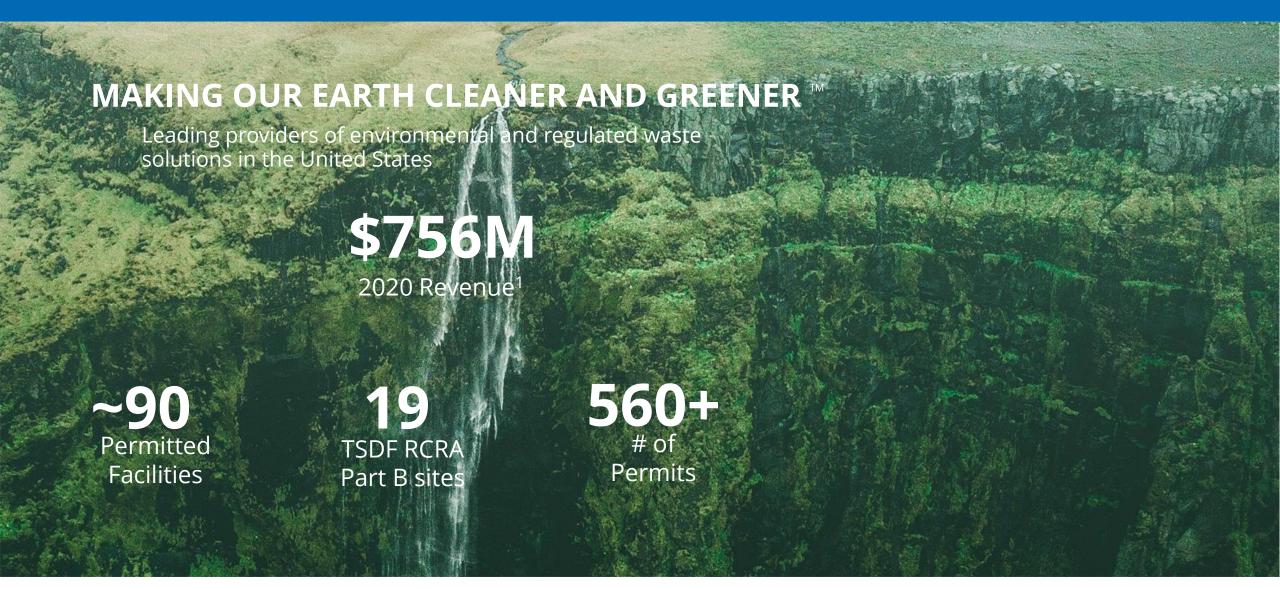
2020 Revenue by Geography (Proforma)¹



(1) 2020 metrics are pro forma for the acquisition of ESOL.



CLEAN EARTH

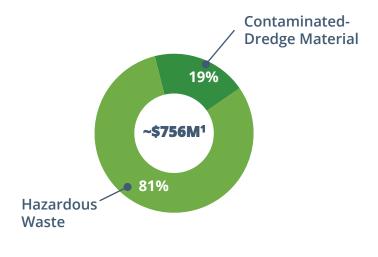






CLEAN EARTH – LESS CYCLICAL WITH ATTRACTIVE GROWTH POTENTIAL

REVENUE MIX BY LINE OF BUSINESS



HIGH CASH CONVERSION AND CAPITAL-LIGHT BUSINESS



KEY POINTS

- Environmental services with portfolio of valuable permits
- Diverse customers, across Industrial, Retail and Medical markets, with recurring and long-term customer relationships
- Growth platform and resilient business model

WASTE STREAMS











⁽¹⁾ Pro forma for the acquisition of ESOL

⁽²⁾ Cash conversion ratio calculated based on 2020 = Free Cash Flow divided by Adjusted EBITDA

CLEAN EARTH-ESOL COMBINATION STRENTHENS LEADERSHIP IN ENVIRONMENTAL AND REGULATED WASTE MANAGEMENT

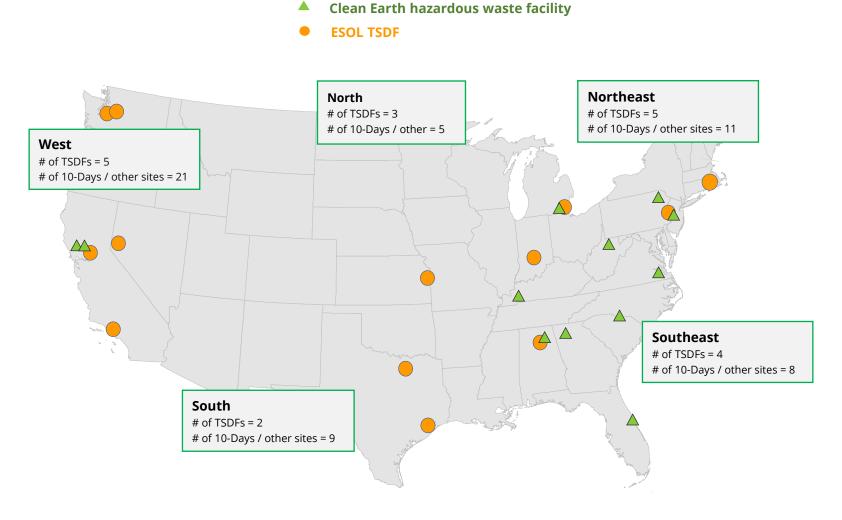
Highly complementary assets aligned with Harsco's environmental services focus

Diverse U.S. asset portfolio, creates leading national hazardous waste processing platform

Institutional knowledge and proven ability to optimize ESOL assets

Diverse exposure across value chain including large logistics fleet

Meaningful opportunities for operational improvement synergies and revenue growth







Hazardous Waste Value Chain + North Texas Operations

VALUE CHAIN - HAZARDOUS WASTE

Clean Earth Services				Third-Party
Waste Generation	Onsite Services & Collection	Transfer & Segregation	Processing & Treatment	Final Disposal
M&I	Cradle-to-Grave Waste Management	Waste Segregation / Consolidation	Solidification & Stabilization	Recycling & Fuel Blending
Retail	Field Services	Truck-to-Truck Transfer	Neutralization	Waste-to-Energy Conversion
Healthcare	Industrial Services	Rail Capabilities	Fuels Blending	Non-Hazardous Waste Landfill
Brokers	Remediation	Dispatch	Waste Water Treatment	Hazardous Waste Incineration & Landfilll

94% of Material Processed by Clean Earth is Recycled or Repurposed



HIGH LEVEL PROCESS OVERVIEW

Waste Profile Setup

- Waste profile is set up for each waste generator in the system
- Waste profile is used to properly categorize the waste and the way to treat the waste, as well as pricing to the customer

Waste Collection

- Industrial and Healthcare waste is normally packed by customers
- Retail waste is normally packed by internal techs
- In-house transportation is generally used
- Transportation management system used for scheduling

10-Day Transfer

- Drivers drop off waste and submit paperwork
- Waste is checked against paperwork (weight, quantity, etc.)
- Waste is segregated and consolidated; then stored until leaves facilty

TSDF Check-in

- Checks waste against manifest and profile
- Samples are taken and provided to lab for testing
- Waste discrepancies are recorded and customer service is notified
- Process code is confirmed and material is moved to processing area

TSDF Consolidation and Waste Treatment

- Waste that needs treatment will be processed in specific processing area
- Waste will be consolidated into larger drums, roll-up boxes, and pumped into tanks
- Consolidated waste is stored in outbound storage area and ready for shipment

Outbound Transportation and Final Disposal

- Outbound transportation is mainly managed using 3rd Party Logistics
- Where possible, processed material is recycled and reused; or internalized
- Other T&D decisions are made based on standard cost and available disposal options















NORTH TEXAS INTEGRATED OPERATION LANCASTER 10-DAY FACILITY AND AVALON PART B TSDF



TSDF Facts & Figures

*Avalon pictured

- History: Site operation began 1982; Part B permit received in 1987; and permit expanded in 1992
- 91-acre property; roughly 1/3 utilized today
- 75 employees; a single shift daily
- Nearly 1 million hours without a lost time accident
- ~30 miles from Lancaster 10-Day facility
- Operate company-owned truck fleet

- Industrial, retail, medical and household wastes, from within Texas and adjacent States primarily
- Large-scale fuel blending operation: hazardous waste blended for energy recovery
- Capacity: 186,000 gallons bulk tank and 3,500 55-gallon drum storage
- Permit expansion targeted to add capabilities (aerosols) and expand capacity (fuel blending)

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